



User's Guide



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Standard warranty

Brady Worldwide, Inc., through its Varitronics[®] business unit, warrants the equipment and accessories comprising the VariQuest[™] Design Center 1000 will be free from defects in material and workmanship for one (1) year from the date of customer purchase. Original serial number must appear on product. Removal of serial numbers will void this warranty and any equipment and accessories that have been altered or modified in any way and are not as originally purchased will void this warranty.

Varitronics will at its option repair, replace or refund the purchase price of any accessories, supplies or equipment found to be defective under this warranty. THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTY OF MERCHANTABILITY OR WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE.

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FCC Notice

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment.

This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communication. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

CAUTION: Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

EMC (Electromagnetic Compatibility Notice)

This Class A digital apparatus meets all requirements of the Canadian Interference Causing Equipment Regulations.

Cet appareil numerique de la classe A respecte toutes les exigences du Reglement sur le material broilleur du Canada.

Safety information

Before installing and using the VariQuestTM Design Center 1000, please note the following precautions:

- Read all instructions carefully.
- Do not place the unit on an unstable surface, cart or stand.
- Do not block the slots and opening on the unit, which are provided for ventilation.
- Do not push objects into the ventilation slots, as they may touch high voltage components and result in shock and damage to the components.
- Only use the power source indicated on the marking label. If you are unsure about the power source, contact your VariQuestTM Dealer or the power company.
- The unit uses a three-wire power cable, which is equipped with a third pin to ground the unit and prevent electric shock. Do not defeat the purpose of this pin. If your outlet does not support this kind of plug, contact your electrician to replace your obsolete outlet.
- Do not place anything on the power cord. Place the power cord where it will not be in the way of foot traffic.
- Follow all warnings and cautions in this manual and on the unit.
- When replacing parts, ensure that your service technician uses parts specified by the manufacturer.
- Avoid using the system near water, in direct sunlight or near a heating device.



The system uses a 3V CR2032 battery mounted on the mainboard to keep time. There is a risk of explosion if the wrong type of replacement battery is used.

Dispose of used batteries according to local ordinance regulations.



The USB ports can be damaged if care is not taken when connecting devices. Ensure that USB devices are connected correctly.

Plugging a phone line into the LAN port (RJ-45 connector) can damage the connector. Be sure to plug ONLY an RJ-45 connector into the LAN port.

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Specifications

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1

Getting Started

Thank you for purchasing the VariQuestTM Design Center 1000 (DC1000)! To get the most from your DC1000, please read this user's guide thoroughly and follow all instructions carefully. Keep this guide near the DC1000 so that it is available for reference.

This chapter provides instructions for unpacking and setting up your DC1000. The chapter contains these sections:

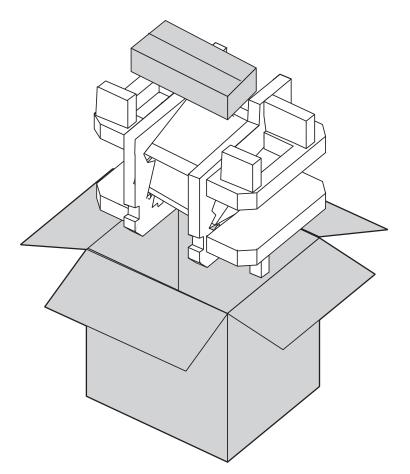
- Unpacking the DC1000 (page 1-2)
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Unpacking the DC1000

Unpacking the system

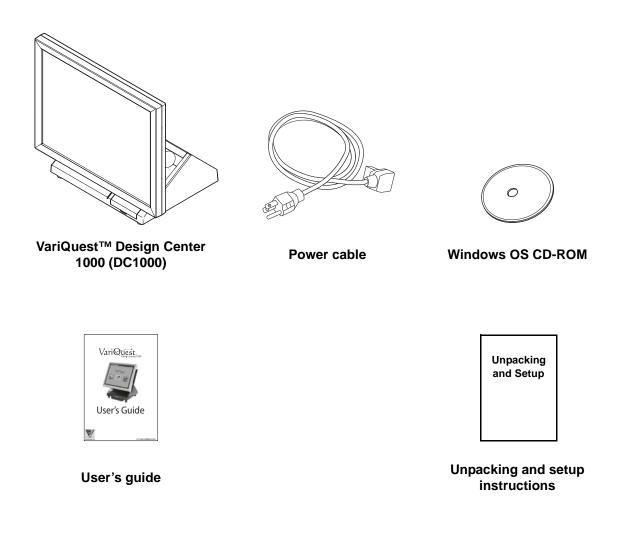
The DC1000 and cable accessories are packed in a cardboard carton with foam padding for protection during shipment.

Carefully unpack the system and keep the packing materials. If you need to ship the DC1000 in the future, repack it as shown below.



Items included in the package

Verify that all of the following items have been included in the DC1000 box. If an item is missing or appears damaged, contact your VariQuestTM Dealer immediately.



Positioning the DC1000

When setting up the DC1000, consider the following:

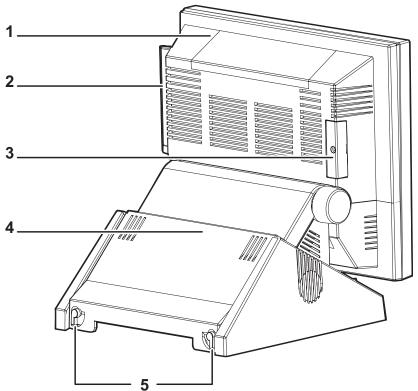
- Use a desktop or counter that is stable and even.
- Be sure there is enough room around the sides and back of the DC1000 for ventilation.
- Be sure there is room to connect the cables and that the cables are long enough to reach peripheral devices or a power outlet.

DC1000 components

Front view

Description Number 1 15-inch TFT LCD touch screen 2 Power button (The button is located underneath and slightly behind the front panel.) 3 USB cover (An additional USB connector can be accessed by opening this cover.) 4 Green power LED 5 Amber hard drive LED 6 CD-ROM drive (located beneath the unit)

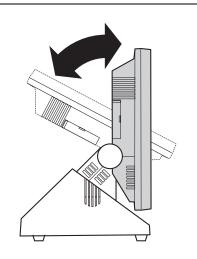
Rear view



Number	Description
1	Customer display cover
2	MSR module
3	CompactFlash card cover
4	Rear cover
5	Rear cover latches

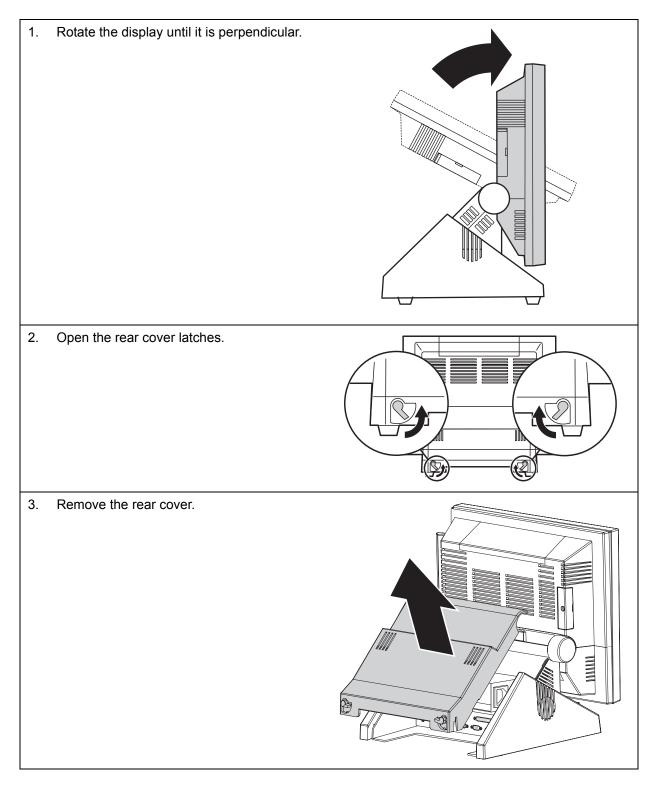
Adjusting the display angle

The main display can be tilted back from an upright, perpendicular position to about 45 degrees, as shown at right.



Removing the rear cover

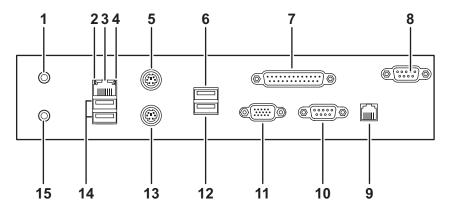
Follow these steps to remove the rear cover from the DC1000. To replace the cover, reverse steps 2 and 3.



Connecting peripheral devices

Rear connectors

The connectors on the back of the DC1000 are illustrated below. To access the connectors, you need to remove the rear cover as described on the previous page.

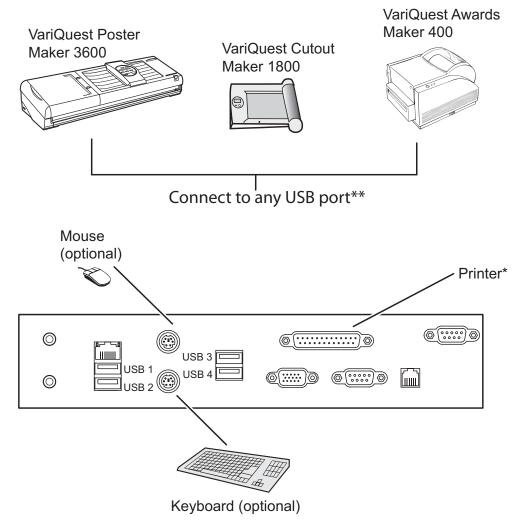


Number	Description	
1	Line out	
2	Act LED (green) lights when network activity is detected	
3	RJ-45 (LAN) connector	
	CAUTION Plugging a phone line into this port can damage the connector. Be sure to plug ONLY an RJ-45 connector into the LAN port.	
4	Link LED (orange) lights when the network is located	
5	PS/2 mouse connector	
6	USB 3 connector	
7	Parallel connector	
8	COM2 connector	
9	RJ-11 cash drawer connector	
10	COM1 connector	
11	VGA connector	
12	USB 4 connector	
13	PS/2 keyboard connector	
14	USB 1 (top) and USB 2 (bottom) connectors	
15	Mic in	

Device connections

You can connect peripheral devices such as the VariQuestTM Poster Maker 3600, the VariQuestTM Cutout Maker 1800 and the VariQuestTM Awards Maker 400 to any of the USB ports on the DC1000. To access the connectors, you need to remove the rear cover as described in "Removing the rear cover" on page 1-6. The illustration below shows an example connection.

Drivers and utilities needed for the VariQuest devices are preinstalled on the DC1000. If you are connecting other devices, refer to the user's guide for the device you are connecting for instructions on installing any required drivers.



- * For example, the ProImage®, PosterPrinter™ Plus, or XL3000 with parallel connection.
- **The USB ports can be used to connect to any VariQuest peripheral device (such as the Poster Maker 3600, PosterPrinter ™ 3000, Awards Maker 400, and Cutout Maker 1800). The USB ports can also be used to connect to a standard printer, which may be used to print 8-1/2" x 11" proof copies of your posters.

Powering the DC1000 on and off

Follow these steps to connect power to the DC1000 and to turn the power on and off.

1. Remove the rear cover as described in "Removing the rear cover" on page 1-6. 000 ſ 2. Connect the power cable to the power 11 supply located inside the DC1000, behind the rear cover. 3. Plug the power cord into an electrical outlet. 4. Replace the rear cover. To turn ON the DC1000: Press the 5. power button on the underside of the display panel. The power LED turns on. To turn OFF the DC1000: Either shut 6. down directly from the VariQuest™ Design Center software or shut down from the Windows Start menu. The main power turns off automatically. Do NOT turn off the DC1000 using the power button, except as noted below. Power LED



When you turn on power to the DC1000, the VariQuest Design Center software is launched automatically. Please refer to the VariQuest Design Center Software User's Guide for complete information about using the software with each of the VariQuest devices.



To turn off the DC1000, use the VariQuest Design Center software or the Windows Start menu as noted in step 6 above. Use the main power button to turn off the DC1000 ONLY if the system crashes or hangs and you are unable to shut down through the software. (In that case, press and hold the power button until the DC1000 turns off.) This page intentionally left blank.

Upgrading Components

This chapter describes how to upgrade components in the DC1000.

The chapter contains these sections:

- Safety and precautions (page 2-2)
- Before you begin (page 2-3)
- Installing a CompactFlash card (page 2-4)

Safety and precautions

Computer components and electronic circuit boards can be damaged by discharges of static electricity. Working on computers that are still connected to a power supply can be extremely dangerous. Follow these guidelines to avoid damage to the computer or injury to yourself.

- Always disconnect the unit from the power outlet.
- Leave all components inside the static-proof packaging that they ship with until they are ready for installation.
- After replacing optional devices, make sure all screws, springs, or other small parts are in place and are not left loose inside the case. Metallic parts or metal flakes can cause electrical shorts.



Only qualified personnel should perform repairs on the DC1000. Damage due to unauthorized servicing is not covered by the warranty. Please contact your VariQuest[™] Dealer for all service and repair needs.



If the LCD breaks and fluid gets onto your hands or into your eyes, immediately wash with water and seek medical attention.



The inverter card has high voltage. Do not touch the inverter card while power is connected to the DC1000. Unplug the power cord before attempting to replace any part.



To prevent static damage to components, wear a grounded wrist strap. Alternatively, discharge any static electricity by touching the bare metal chassis of the unit case or the bare metal body of any other grounded appliance.



Hold electronic circuit boards by the edges only. Do not touch the components on the board unless necessary. Do not flex or stress the circuit board. Do not hold components such as a processor by its pins; hold it by the edges.

Before you begin

Make sure you have a stable, clean working environment. Dust and dirt can get into components and cause a malfunction. Adequate lighting and proper tools can prevent you from accidentally damaging the internal components.

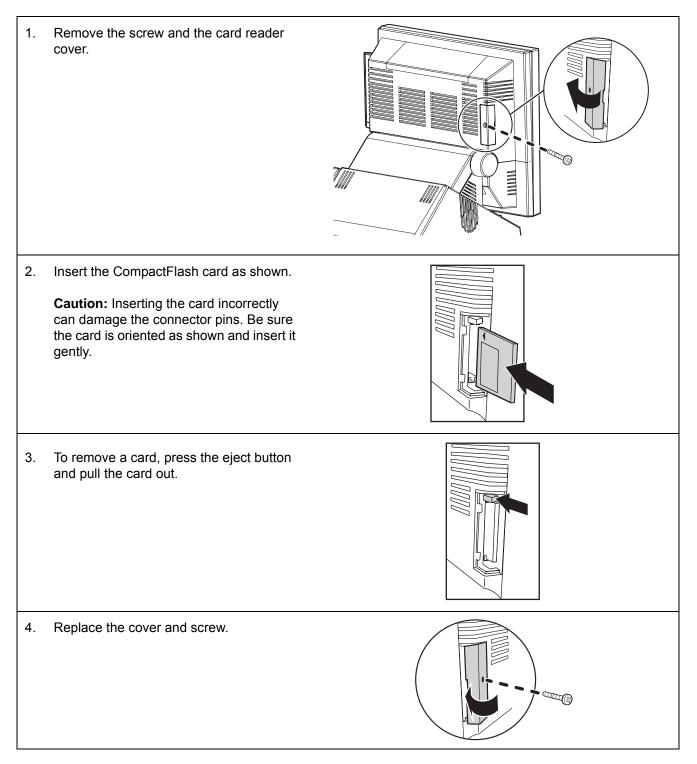
Most of the electrical and mechanical connections can be disconnected by using your fingers. It is recommended that you do not use needle-nosed pliers to disconnect connectors, because these can damage the soft metal or plastic parts of the connectors.



To avoid scratching the case of the DC1000, make sure the worktop surface is clean and flat.

Installing a CompactFlash card

The CompactFlash card reader uses an IDE (integrated drive electronics) interface and only supports storage cards. Plug and play is not supported, so cards have to be installed before you turn the DC1000 on. Follow the instructions below to install a CompactFlash card. After installing a card, replace the cover to prevent the card from being accidentally removed while the power is on.



Troubleshooting

This chapter describes how to locate and solve problems that you may encounter while using the DC1000.

The chapter contains these sections:

- Troubleshooting (page 3-2)
 - Troubleshooting tips (page 3-2)
 - The Power-On Self Test (page 3-2)
 - Beep errors at POST (page 3-2)
- General problems (page 3-3)
- Having the DC1000 Serviced (page 3-4)

Troubleshooting

Many problems can be traced to something as simple as a loose connection. Check the following before proceeding to the problem-specific solutions on the next page.

Troubleshooting tips

In each problem-specific section on the next page, try the steps in the order suggested. This may help you solve the problem more quickly.

Keep a record of the steps you take when troubleshooting: The information may be useful to technical support or service personnel.

- Use some other electrical device to confirm that the electrical outlet is working.
- Ensure all connections are securely attached.

The Power-On Self Test

The Power-On Self Test (POST) runs every time you turn on or reset the DC1000. The POST checks memory, the mainboard, the display, the keyboard, the disk drives and other installed options.

If failure is detected in an area other than the mainboard (such as the keyboard or an adapter card), an error message is displayed on the screen and testing is stopped.

If your system does not successfully complete the POST, but displays a blank screen, turn off power to the DC1000, unplug all USB devices and then turn the DC1000 back on to determine if a USB device is causing the problem. If a blank screen is still displayed, have the DC1000 serviced.

Beep errors at POST

There are two kinds of beep codes in the BIOS:

- Video error—A single long beep followed by three short beeps indicates a video error. The screen cannot be initialized, and no information can be displayed.
- DRAM error—A single long beep indicates that a DRAM error has occurred.

General problems

Problem	Solution
The display screen is dark.	Make sure the DC1000 is not in suspend mode by tapping the screen to "wake up" the system. Next, check that the power is on. (Press the power switch again for confirmation.) If the screen is still dark, have the DC1000 serviced.
An incorrect date and time are displayed.	Correct the date and time using the DOS DATE and TIME commands or the options in the Setup Utility. (You can also set the date and time in Windows by double clicking the clock on the task bar or in the control panel.) If the date and time become incorrect after a short time, contact your VariQuest [™] Dealer to have the battery replaced. (The battery is a CMOS battery on the mainboard.)
The following message appears at boot up:	Have the DC1000 serviced.
Invalid system disk, Replace the disk, and then press any key.	
You hear irregular beeps during operation of the computer, and the system halts.	Have the DC1000 serviced.
An unidentified message is displayed.	Reboot the DC1000. If the same message is displayed after rebooting, have the DC1000 serviced.
You cannot operate the VariQuest™ devices or standard printers.	Check the printer cable connection. Be sure all VariQuest™ devices are connected to the appropriate USB ports as shown on page 1-8.
	Ensure that each device's power switch is turned on.
	Confirm that the printer is online.
You cannot use a mouse or keyboard.	Check the cable connection.
	Plug the mouse or keyboard into another computer to see if it works. If the same problem occurs, replace the mouse or keyboard.
The screen is blank, and you do not hear any beeps.	Check that the AC adapter is connected to the DC1000 and the power cord is plugged into a working electrical outlet.
	Check that the power is on. (Press the power switch again for confirmation.)
The screen is blank, and you hear a contin- uous beep or two or more beeps.	Have the DC1000 serviced.
Only the cursor appears.	Have the DC1000 serviced.
Audio problems	Ensure the audio cable is not defective.
	The mute is off.

Having the DC1000 Serviced

If you are unable to solve the problem, you need to have the DC1000 serviced. Follow these steps.

- 1. Write a description of the problem and a checklist of the steps you took when trying to fix the problem. The information may be useful to the service personnel.
- 2. Contact your VariQuestTM Dealer for further instructions.
- 3. If instructed to do so by your VariQuest Dealer, pack the DC1000 in the original carton. See "Unpacking the system" on page 1-2.

Specifications

Processor	Supports Socket 370 CPU	
Memory	One 184-pin DIMM socket to support for up to 1GB of high speed DDR266 memory	
Chipset	CLE266 NB - VIA 548-pin BGA VT8623 North Bridge, support 100/133MHz FSB SB - VIA 487-pin BGA VT8235 South Bridge	
BIOS	Award Plug and Play BIOS Supports APM and ACPI Jumper-free setting on COM port and cash drawer port voltage selection	
Onboard graphics	Integrated AGP Graphic Embedded MPEG-2 Decoder AGP 8x Internal Bus (No external port) Frame buffer size with 16/32/64 MB (256MB DDR SDRAM must be installed when 64MB of frame buffer size is selected.) Dual view support	
Onboard Ethernet	Realtek 8100 onboard supports 10/100 Base-T	
Onboard Audio	VIA VT1612 AC'97 Audio codec	
I/O support/connectors	One 15-pin D-sub connector for secondary displayOne RJ-45 port with LEDsOne RJ-11 connector and powered with +24v for cash drawerTwo 9-pin D-sub connectors for COM1 and COM2. All support +5v and +12v withjumper free BIOS setting.One DB-25 LPT (parallel) portOne 6-pin mini D-sub for PS/2 KB portOne 0B-pin mini D-sub for PS/2 mouse portOne USB port on front side of the baseFour USB ports on the rear of the baseMIC-IN and LINE OUT ports on rear of the baseOne power switch	
Environmental	Temperature: Operation: 41° ~ 104° F Storage: -4° ~ 140° F Humidity: Operation: 20% ~ 85% Storage: 5% ~ 85%	
Power supply	One internal 180W full range ATX power supply	



20145-01 04/07